



# Upcoming Tenders at CERN

ILO Forum

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*IPT-PI*

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# LHC Collimator Control System Upgrade

## Description & Specific Condition :

Collimation control system allows for remote control and diagnostics of collimator parameters, for all specific sequences associated to LHC operational cycle.

Tenders will be subdivided into :

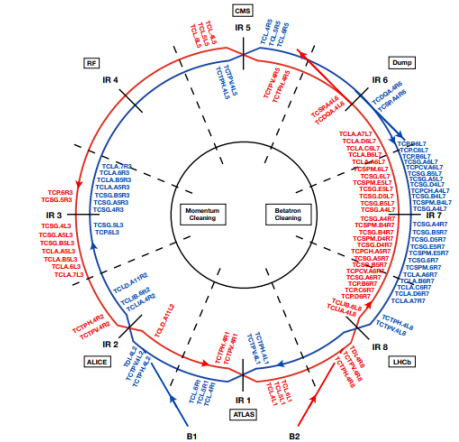
- Stepping Motors Drivers: MS Q1 2024, IT Q3 2024
- FMC Cards for Motion Control: DO Q1 2024
- PXI-e COMe Adapter: DO Q4 2024
- COMe CPU: DO Q1 2025
- PXIe Carrier: MS Q1 2024, IT Q1 2025

Procurement code: 03 00 00 00

Cost Range : 750 k CHF ⇔ 5 M CHF

Planning: see left

**Contact:** [Mario.di.Castro@cern.ch](mailto:Mario.di.Castro@cern.ch)



# Assembly of DAQ (Data Acquisition System) Electronic Cards

## Description & Specific Condition :

Assembly and testing of PCBs of three different types with a maximum size of 322.25 mm x 280 mm, double-sided with up to 22 layers.

The contractor shall assemble a wide mix of components onto the PCBs.

The quantity will be approximately 900 units and deliveries are expected over a duration of 12 months from the date of Contract notification.

Procurement code: 03 03 01 00

Cost Range : 750 k CHF ⇔ 5 M CHF

Planning: MS: Q4-2023 - IT: Q1-2024

**Contact:** [Christoph.Schwick@cern.ch](mailto:Christoph.Schwick@cern.ch)



# Jacks for FRAS

## Description & Specific Condition :

FRAS will allow for remote and simultaneous alignment of Magnets, cryostats, crab cavities, cryomodules, and TAXN

The jacks consist of two different types

- Longitudinal jacks (130)
- Central jacks (10)

Build-to-print. High precision machining and assembly, welding and heat treatment are required for this production

Procurement code:

02 25 04 02

Cost Range :

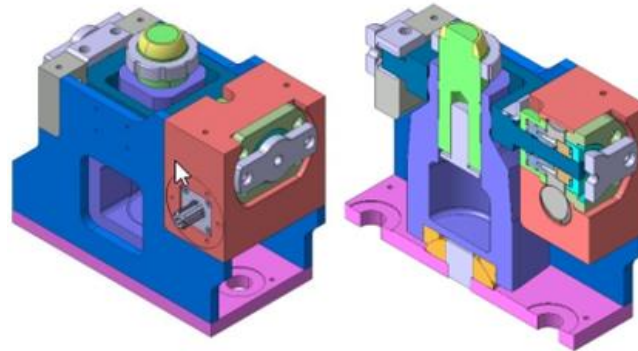
750 k CHF ⇔ 5 M CHF

Planning:

MS: Q4-2023 - IT: Q4-2024

**Contact:**

**[Delio.Ramos@cern.ch](mailto:Delio.Ramos@cern.ch)**



Longitudinal Jack



Central Jack

# Screwed and welded aluminium support structures for ATLAS

## Description & Specific Condition :

Supply of aluminium support structures to house different chambers.

- **Screwed structures** (210): made of aluminium frames, plates and covers. The general tolerances are 0,1 mm for parts and 1 mm for the assembly
- **Welded structures** (110): made of aluminium profiles, plates and covers. The general tolerances are 0,05 mm for parts and 0,5 mm for the assembly

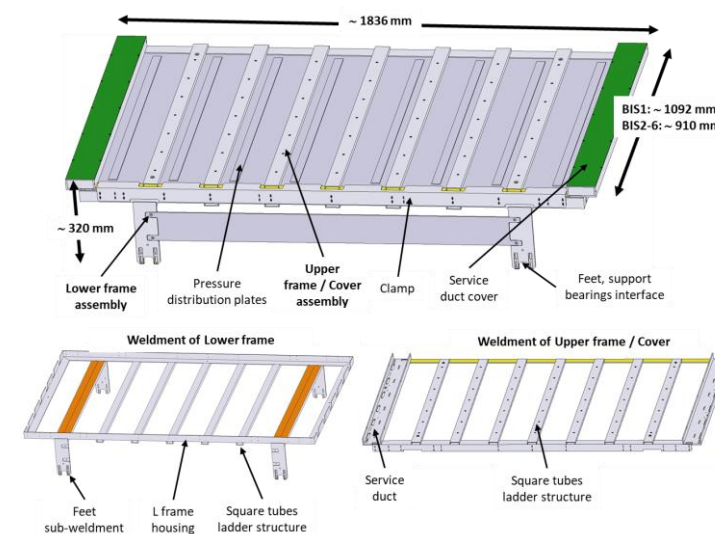
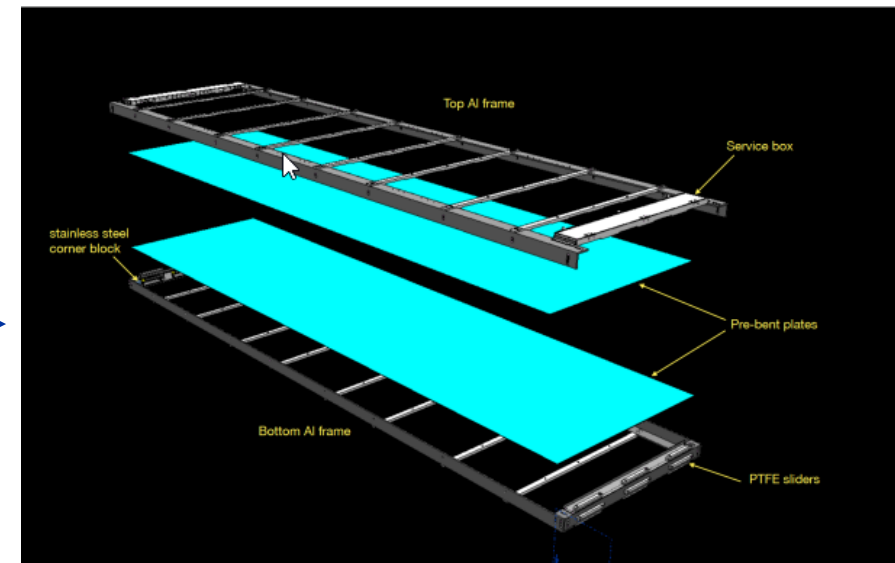
## Procurement code:

- 05010104: Aluminium, aluminium alloys
- 05040100: Machining of steels, stainless steels, aluminium alloys

**Cost Range :** 750 k CHF ↔ 5 M CHF (case B)

**Planning:** MS-4900 (sent) - IT: Q1-2024

**Contact:** [toni.baroncelli@cern.ch](mailto:toni.baroncelli@cern.ch)



# Supports for Collimator Masks

## Description & Specific Condition :

Procurement of raw material and components (aluminium, brass, stainless steel)

High precision machining of all components

Assembly, welding

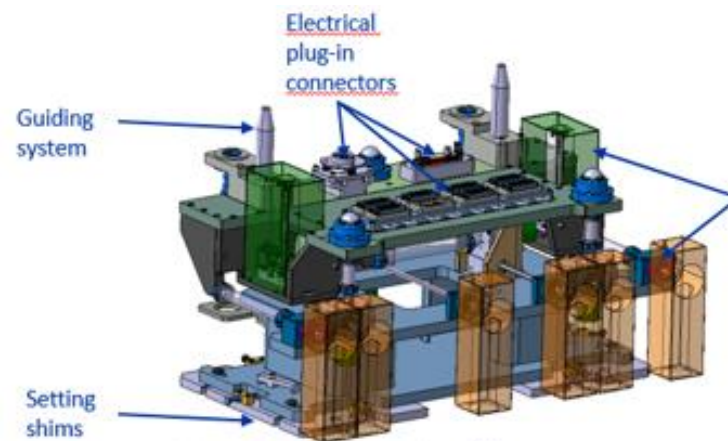
Quality controls and metrology for every unit produced

Procurement code: 05 04 01 00

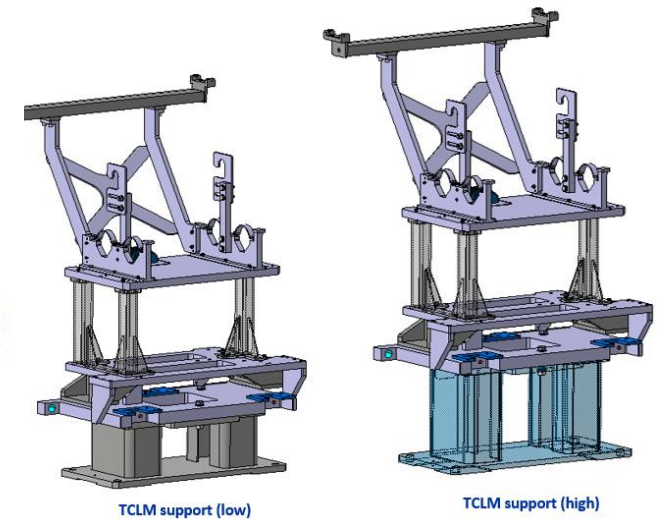
Cost Range : 750 k CHF ⇔ 5 M CHF

Planning: MS: Q4-2023 - IT: Q4-2024

Contact: [Francois-Xavier.Nuiry@cern.ch](mailto:Francois-Xavier.Nuiry@cern.ch)



Universal Adjustment Platform (UAP)



# Power converters of $\pm 600$ A and $\pm 10$ V

## Description & Specific Condition :

Supply of power converters of  $\pm 600$  A and  $\pm 10$  V for HL-LHC project

Build-to-print

- 21 Units



Procurement Code: 02 10 05 00

Cost Range : <750 k CHF

Planning: MS: Q1 2024 - IT Q2 2024

**Contact:** [Vicente.Herrero@cern.ch](mailto:Vicente.Herrero@cern.ch)

# CO2 distribution manifolds for CMS

## Description & Specific Condition :

20 distribution manifold boxes consisting of a metallic frame housing a hydraulic piping assembly

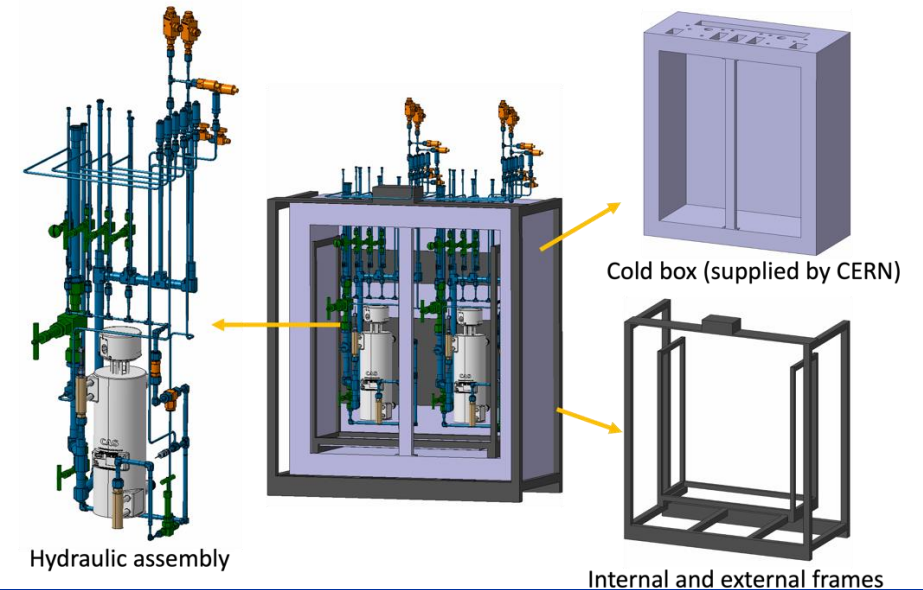
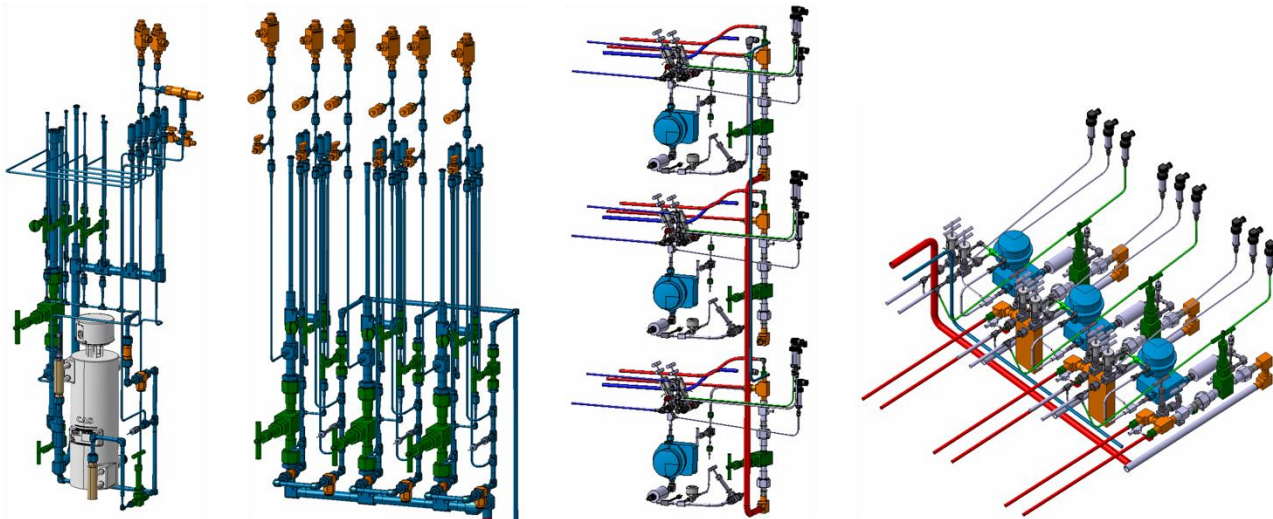
Structural verification and manufacturing drawings, plus construction (welding and forming of stainless steel piping and steel support structures) and assembly.

Procurement code: 01 03 03 01

Cost Range : 750 k CHF ⇔ 5 M CHF

Planning: MS Q4 2023, IT Q1 2024

Contact: [Jerome.daguin@cern.ch](mailto:Jerome.daguin@cern.ch)





# Heavy lifting of CMS calorimeters

## Description & Specific Condition :

Removal of 2 existing calorimeters and installation of a new one on the CMS site in Cessy, including:

- Design and supply of tooling for heavy lifting
- Heavy lifting and transportation on site in two phases during 2026/7

The new calorimeter will weight 230+ tons, with a value ~150 MCHF

Contract adjudicated on a BVFM basis.

Procurement code: 13 11 03 00

Cost Range : 750 kCHF ⇔ 5 MCHF (case D)

Planning: MS: Q4 2023, IT: Q2 2024

Contact: [tristan.loiseau@cern.ch](mailto:tristan.loiseau@cern.ch)



# Thank you



Please contact Jan Visser at [jan.visser@nikhef.nl](mailto:jan.visser@nikhef.nl)  
for other upcoming needs and questions

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